



**WARNING! Plumbing connections must comply with applicable sanitary, safety and plumbing codes.**

**Water Requirements**

Proper water quality can improve operation of the PowerMax™ booster heater, reduce liming in the dishwasher and extend equipment life. Local water conditions vary from one location to another. Ask your municipal water supplier for details about your local water supply prior to installation.

Presence of sediment, silica, iron, excess chlorides or other dissolved solids may lead to a recommendation for alternate form(s) of water treatment. The water may be tested with a TDS meter or test strip. Other factors affecting the dishwasher and the booster heater are iron content, amount of chlorination and dissolved gases.

**Water Treatment**

A local water treatment specialist should be consulted before installation of the dishwasher and the booster heater.

Supply Pressure	40 - 60 psig
Hardness`	less than 3 grains
Silica	less than 13 ppm
Total Chlorine	less than 4.0 ppm
PH range	7 - 8
Undissolved Solids	less than 10 microns
*17.1 ppm = 1 grain of hardness	

If the water supply fails to meet these standards, it may be necessary to install water treatment on the PowerMax™ water supply.

The use of strainers or filters will not remove minerals from the water.

If you are going to delime the unit with a buffered deliming agent recommended for a pressure steam boiler, stainless steel steam generator or ice machine and you are on city or treated well water, you still should have a carbon block filter installed and maintained. Carbon block filters remove the chlorine and chloramines disinfectants from the water. Chlorine and chloramines will corrode/erode the booster heater and will result in a vessel failure which is not covered under warranty.

Water feed lines to the booster must be flushed before final connection. Flux residue and particles in the water could build up in the valves or clog tubing and components that control the unit. If the water supply is not free of sediment or cloudy after several minutes of flushing, a sediment filter must be installed before use.

Be certain that PowerMax™ booster heater is isolated from water supply when ANY maintenance or back flushing is being done. Water softener back flushing cycle should be timed for non-operational hours.